

# YTO Engine Technical Data

Diesel Engine Model - YM6H4L-D (213kw/1500rpm)

## Basic technical data

Number of cylinders .....	6
Cylinder arrangement .....	In-line
Combustion Cycle .....	Four stroke, compression ignition
Cooling medium .....	Liquid
Method of air aspiration .....	Air to air intercooled
Compression ratio .....	17.5:1
Bore .....	126 mm
Stroke .....	130 mm
Cubic capacity .....	11.596 litres
Direction of rotation .....	Anti-clockwise viewed on flywheel
Firing order .....	1-5-3-6-2-4 (1cyl furthest from flywheel )
Total weight (engine only) .....	(dry) 1000±20 kg

## Overall dimensions

Height .....	2200 mm
Length .....	1805 mm
Width .....	.950 mm

## Ratings

Steady state speed stability at constant load .....	≤ 3%
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## Operating point

Engine speed .....	1500 rev/min
Engine power(gross) .....	213 kw (standby) / 186 kw (prime)
Static injection timing.. ....	15~20°C A before the TDC

## Sound level

Sound pressure level 1500 rev/min .....	≤ 113 dBA
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## Test Conditions

Air temperature .....	25 °C
Barometric pressure .....	100 kPa
Relative humidity .....	30%
Air inlet Restriction at maximum power (nominal) .....	≤ 5 kPa
Exhaust back pressure (nominal).... ....	≤ 6 kPa

## Cooling system

Total coolant capacity: (engine only) .....	23 litres
Maximum top tank temperature.....	99 °C
Thermostat operating range .....	71~82 °C
Coolant intake size .....	Φ 45 mm
Coolant outlet size .....	Φ 45 mm

## Lubrication system

Lubricating oil type .....	CF-4
Lubricating oil capacity .....	23 litres
Lubricating oil temperature maximum to bearings .....	115 °C
Oil Pressure @ Idle Speed .....	≥98 kPa
@ Governed Speed .....	294~490 kPa

Maximum engine operating angles

Front up,front down/right side or left side. .... 20° / 15°

## Fuel system

Fuel oil type .....

Type of injection system	.....	Direct injection
Fuel injection pump	.....	P7100 pump
Governor type	.....	Electronic
<b>Electrical system</b>		
Alternator	.....	28 volts with integral regulator
Starter motor	.....	24 volts
Recommended Battery Capacity	.....	2x165 A.h

<b>Energy balance</b>		
Energy in fuel	.....	26679 btu/min
Gross heat to power	.....	9970 btu/min
Energy to coolant and oil	.....	7469 btu/min
Energy to exhaust	.....	8615 btu/min
Heat to radiation	.....	626 btu/min

All data is based on:

--Engine operating with fuel corresponding to grade No.2-D per ASTM D975  
--ISO 3046,Part1,Standard Reference Conditions of:Barometric Pressure:100kPa(29.5in.Hg);  
Altitude:110m(361ft.);Air Temperature:25°C(77°F);Relative Humidity:30%.

N.A.-Not Applicable to this Engine  
TBD - To Be Determined